## **PRODUCT DATA SHEET**



# Avery<sup>®</sup> 4300 Anti Graffiti

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## Introduction

Avery DOL 4300 Anti Graffiti is a high gloss overlaminating film that can be put on a wide range of (digitally) printed media.

### Description

Film	: 23 micron high gloss transparent polyester
Adhesive	: permanent, acrylic based
Backing	: one side coated bleached kraft paper, 140 g/m <sup>2</sup>

## Conversion

For processing tips and reference guides please refer to Technical Bulletins:

- 5.3 Recommended combinations of Avery overlaminates and Avery Digital Print Media.
- 5.4 Processing tips for Avery DOL films.

## Uses

When laminating over printed images, the used inks/toners should be thoroughly dry and free of (silicone) additives that might reduce/prevent proper adhesion of Avery DOL 4300. Avery DOL 4300 is an overlaminating film that protects durable images against permanent damage from graffiti, paints and UV light. Most commercially available graffiti removal fluids will allow the removal of graffiti without damaging Avery DOL 4300.

## **Features**

- High clarity.
- Excellent adhesion.
- Allows easy removal of graffiti.
- Used on images created by screenprinting or digitally printed images.
- Good resistance to UV radiation and outdoor exposure conditions.
- High abrasion resistance.
- Excellent dimensional stability.
- Good resistance to chemicals and solvents.

#### Note

The durability of a printed image always depends on the toner/ink, film, used overlaminate, processing and exposure conditions.



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## **PRODUCT CHARACTERISTICS**

## **Physical properties**

Features	Test method <sup>1</sup>	Results
Caliper, facefilm	ISO 534	23 micron
Dimensional stability	FINAT FTM 14	0,1 mm max.
Adhesion, initial	FINAT FTM-1, stainless steel	500 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	600 N/m
Flammability		Selfextinguishing
Accelerate ageing	DIN 53387	No negative effect on film
	1500 hours of exposition	performance
Shelf life	Stored at 230C/50-55% RH	2 years
Durability <sup>2</sup>	Vertical exposure	5 years

#### **Temperature range**

#### **Features**

Application temperature temperature:

### **Chemical properties**

Features Chemical resistance

#### Results See Technical Bulletin - 50 °C to + 150 °C

#### Results

Resistant to most petroleum based oils, greases and aliphatic solvents. Resistant to mild acids, alkalis, salts.

Prolonged immersion in gasoline and similar fluids is not recommended.

#### Important

Information on physical and chemical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use. All technical data are subject to change.

#### Warranty

Avery® branded materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing. All Avery<sup>®</sup> branded materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

#### 1) Test methods

More information about our test methods can be found on our website.

#### 2) Durability

The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.



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